

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: HR	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL: Reception | CELL NAME: Reception | MACHINE / STAGE: | OPERATION:

KAIZEN THEME: Prevent Glass damage .

WIDELY/DEEPLY:

IDEA:-: location identification

PRESENT STATUS:

COUNTERMEASURE :Now Red Marked on Both Entrance Door.



BEFORE

AFTER

BENCHMARK	01
TARGET	01
KAIZEN START	27.05.2017
KAIZEN FINISH	27.05.2017

TEAM MEMBERS: Mr E.Ponnappa

BENEFITS:-

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

RESULT:-
 1)Avoid confusion to Visual Glass
 2)Improved in 5S

WHAT TO DO :
HOW TO DO :
FREQUENCY :

ROOT CAUSE:-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
30	-----	60

REGISTRATION NO. & DATE: 1669 & 07.06.2017

REGISTERED BY: Mr.Nigamnadan

MANAGER'S SIGN:

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
	All area			